

e-flux2

Dual Pocket Mini Electron Beam Evaporator



Dual Flux Controller

The tectra e--flux series of mini e-beam evaporators are evaporators for small and medium Amounts of almost any material in the temperature range of 400K to 3100K. Evaporation Is possible either directly from evaporant rod or out of a crucible.

A flux monitor can optionally be provided allowing maximum deposition control. Highly efficient water cooling ensures negligible outgassing during operation.

Main applications are in surface science, thin films and doping.

The twin pocket version e--flux2 has two independent controllable evaporators allowing Simultaneous or sequential evaporation of two different materials. Cross contamination is Minimized by two completely encapsulated pockets.

Optional individual shutters enable very precise film thicknesses to be deposited.

KEY FEATURES AND BENEFITS

- ◆ Simultaneous and Sequential Evaporation of two Materials
- ◆ Evaporation of almost any material
- ◆ Dual Mode Operation from rod or out of crucible (e-beam heated effusion cell)
- ◆ Simple, rugged construction
- ◆ Different crucible materials available (Mo, Ta, W, Graphite)
- ◆ Liner Material Options (BN, Quartz, Alumina)
- ◆ Optional Ion Trap to deflect charged particles
- ◆ Variety of control options
- ◆ Flux Controller available
- ◆ Motorized rod feed option

Description:

Coiled tungsten filaments (ground potential) are placed in the immediate vicinity of the electrically conducting evaporant rods or crucible (high positive potential) and provide electrons which are accelerated towards the evaporant rod/crucible producing extremely high heating-power densities. The evaporation pockets are highly efficient water-cooled to ensure negligible outgassing.

The construction of the e-flux2 Mini E-Beam Evaporator is rugged for long term trouble free operation. Only standard feedthroughs are used even for the water-cooling lines and the rod feed to minimize downtime and enabling the user to self-service in case this should be necessary.

The filaments can easily be replaced and can be self-made using standard Tungsten wire. The power supply is a conventional, rugged design which delivers up to 600W to allow even medium quantities of material to be deposited ($>1\text{nm/s}$).

However, fine control of the emission current makes evaporation of very low rates ($<0,01\text{\AA/s}$) easy and reproducibly possible.

The e--flux can be tailored to almost any application using a wide range of options such as flux monitor, shutter, extended rod feed, ion trap option and many crucible materials.

Modes of Operation:

This evaporator can be used to evaporate both materials in two ways:

- ◆ *e-beam evaporator mode*

The material in rod form is directly bombarded by electrons and rises rapidly to evaporation temperature. Rod evaporation is generally preferable because it creates purest films (only evaporant is heated), no crucible employed (no crucible cost, no alloying) and evaporation from all direction possible. However, some materials such as those with high thermal Conductivity and low melting points need crucible evaporation (below). Rod evaporation is suitable for refractory metals and other materials which reach high partial pressures e.g. 10-1mbar before melting. As material is evaporated, more can be fed into the evaporation zone, using the linear motion feedthrough.

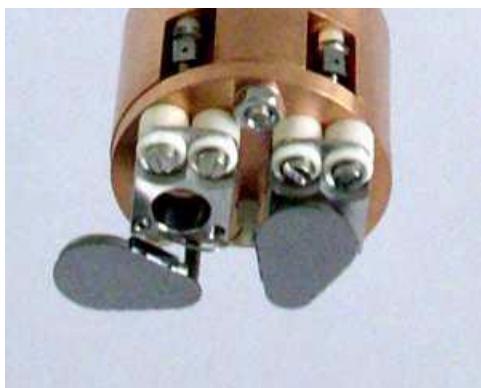
- ◆ *effusion cell mode*

The material is placed in a conducting, usually refractory metal crucible which is heated by electron bombardment causing the contents to evaporate. Effusion cell mode is intended for insulators or other poor electrical conductors and materials with lower melting points such as Au, Ag, and Al which melt before reaching useful vapor pressures.

Additional Features:

The e--flux2 e-beam evaporator/e-beam heated effusion cell provides a number of additional features and advantages over previous designs:

- The power supply is constructed using simple and rugged technology which permits high electron beam powers up to 600W standard to be generated without the use of complex failure-prone electronics.
- The filament is a small tungsten wire coil as opposed to 'hairpin' and short-wire filaments. Because the filament fully surrounds the target, more uniform e-beam heating with consequently improved flux distribution can be achieved. Replacement filaments are readily fabricated from tungsten wire and easily exchanged thereby minimizing operating costs.
- Only standard feedthroughs are used to minimize servicing costs and downtime in case of eventual failures. The water-cooling lines are flange mounted (CF-16, 1.33"OD). The rod Feed driven by a conventional linear motion feedthrough found in most vacuum components catalogues.
- A flux monitor is available for each pocket. This is an additional electrode which intercepts the edge of the emerging vapor beam. As the vapor leaves the crucible/rod it is partially ionized by the incoming electron beam. Some of the ions will be collected by the flux monitor electrode, generating a small positive current which is related in magnitude to the vapor flux. Besides flux monitor a flux controller (PID) is available to keep the flux automatically constant and hence the thin film growth is just a function of time.
- The large electron emission surface provided by the tungsten coil filament allows higher e-beam powers to be used at lower filament temperatures than in short filament designs, with consequently extended filament lifetime. The filament is simple in form. Replacements may of course be purchased or be easily fabricated by the user from tungsten wire.
- The design of the evaporator allows optionally rods of up to 50mm in length to be fed into the evaporation zone. 25mm rod feed is standard.
- The ion trap option allows to deflect all charged particles out of the beam avoiding residual ions to affect the generated thin film.



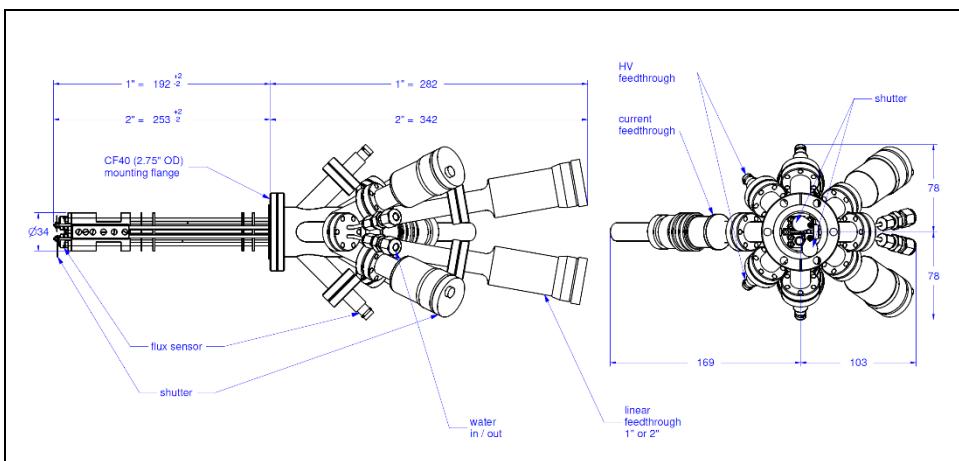
Flux and shutter option



ion trap, flux and shutter option

SPECIFICATION

Dimensions



Technical Specification

In vacuum length	190 mm for 25 mm rod feed version (without options)
	250 mm for 50 mm rod feed version (without options)
Max in vacuum diameter	34 mm
Mounting Flange	CF35 (2.75" O. D.)
Bakeout temperature	Max. 200°C
Standard rod diameter	3 mm
Crucible volume	0,3 ccm (standard)
Deposition rate	From < 0,01 Å/s to > 2 nm/s
Beam divergence	±15°, ±12° with flux monitor (typical)
Standard rod feed length	25 mm
Deposition rate	From < 0,01 Å/s to > 2 nm/s
Beam divergence	±15°, ±12° with flux monitor (typical)

Power Supply

Power	230 VAC / 50 Hz (Standard)
	115 VAC / 60 Hz or 100 VAC / 50 Hz (to be stated with order)
Size	19" rack mount, 3U height
e-beam power	Max. 600 W (for both pockets)

Options

Shutter	Manual, motorized
Flux	Flux Monitor, Flux Controller
Feed	Motorized rod feed
Trap	Ion
Extended feed length	50 mm



Please contact us for more Information.
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